

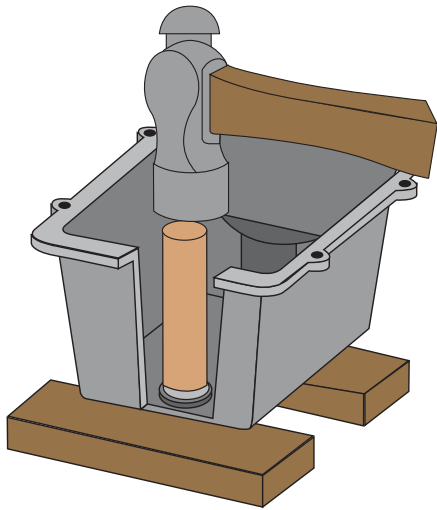


Sight Glass Repair



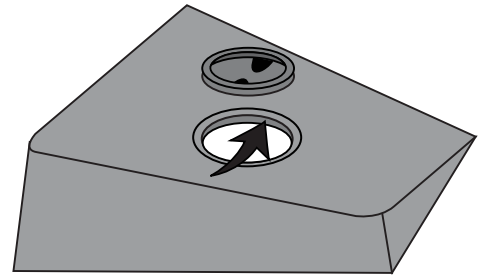
Step 1

With the cover off the pump, lay it on two blocks of wood. Pop out the sight glass using a broom handle or other object as a punch. For DV-127, DV-3, and DV-5 use a 5/8" diameter punch: for DV-85, DV-142, DV-85N, DV-142N or DV-200N use a 1" diameter punch.



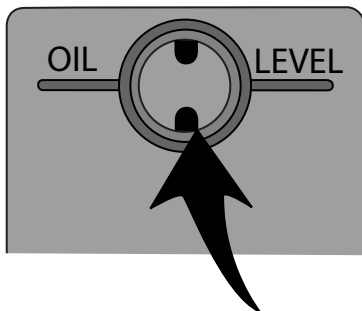
Step 2

Clean the surface with acetone or nailpolish remover. Put Locktite on the inside surface of the hole.



Step 3

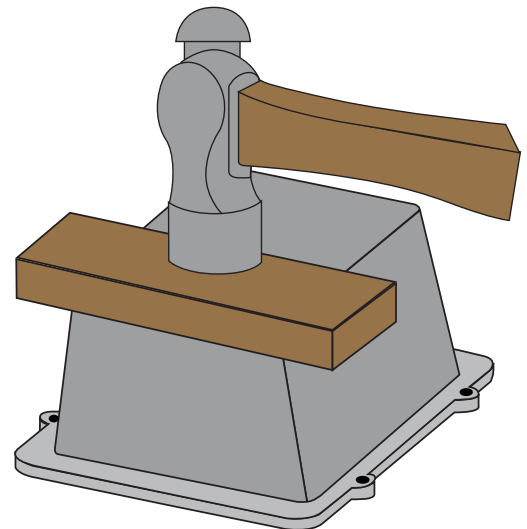
Install the new sight glass from the outside. DV-3 & DV-5 only. Position glass with holes straight up as shown. The hole position does not matter with the new style sight glass shown below.



NEW STYLE
SIGHT GLASS

Step 4

With wood block covering the sight glass, tap the sight glass into place. Replace the cover on the pump.



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